



Technical Support

TECHNICAL NOTE

Technical Note TN-802 Orca 5000 Service Manual Torx Head Screw Torque Setting Publication Error

22nd September 2003

Applicability

This Technical Note applies to all Tait Orca 5000 series service manuals, specifically the Mechanical disassembly / re-assembly section (Section's A and D)

1. Introduction

Background

It has been brought to the attention of Technical Support that the Torque setting listed in the Tait Orca 5000 service manual is incorrect. The service manual currently states that the screws required to re-assemble the PCB to the chassis should be tightened to 2 inch pounds. This is incorrect. The actual setting quoted in the manual should be **3 inch pounds**.

If the product is not tightened to the correct setting, it is possible (but not highly probable) that the IP54 sealing of the product could be compromised.

Compliance

None

CSO Instruction

Please inform all Technical Product Servicing and Technical Support staff of this error and the correct setting

2. Issuing Authority

Name and Position of Issuing Officer Barry Crates
Technical Support Team Leader - Terminals

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